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High Purity Oxygen Activated Sludge (HPOAS) Reactors

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NOTES

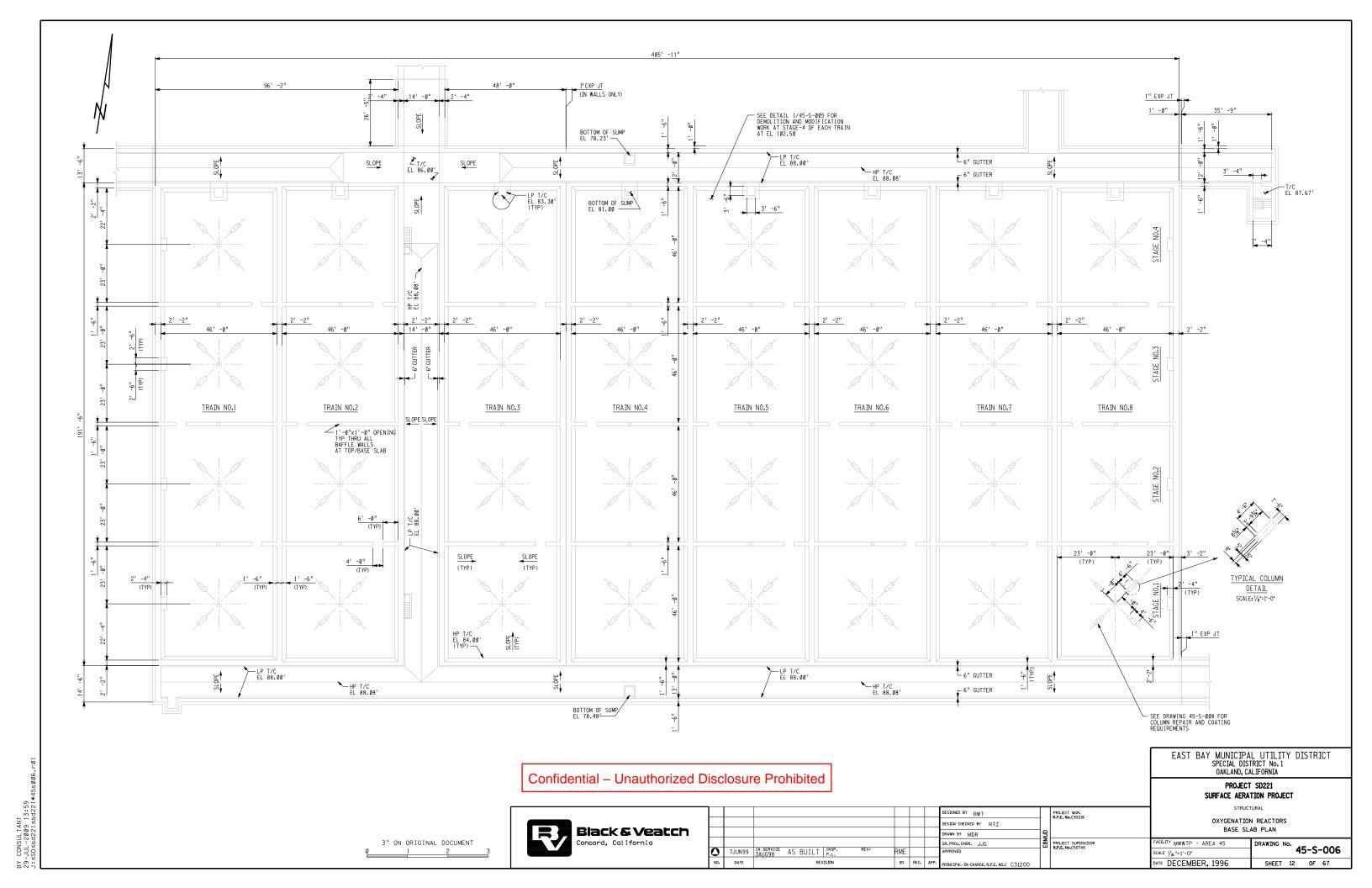
Existing HPOAS reactor structural and mechanical drawings are provided for potential Proposers for the Nutrients Master Plan Update to reference.

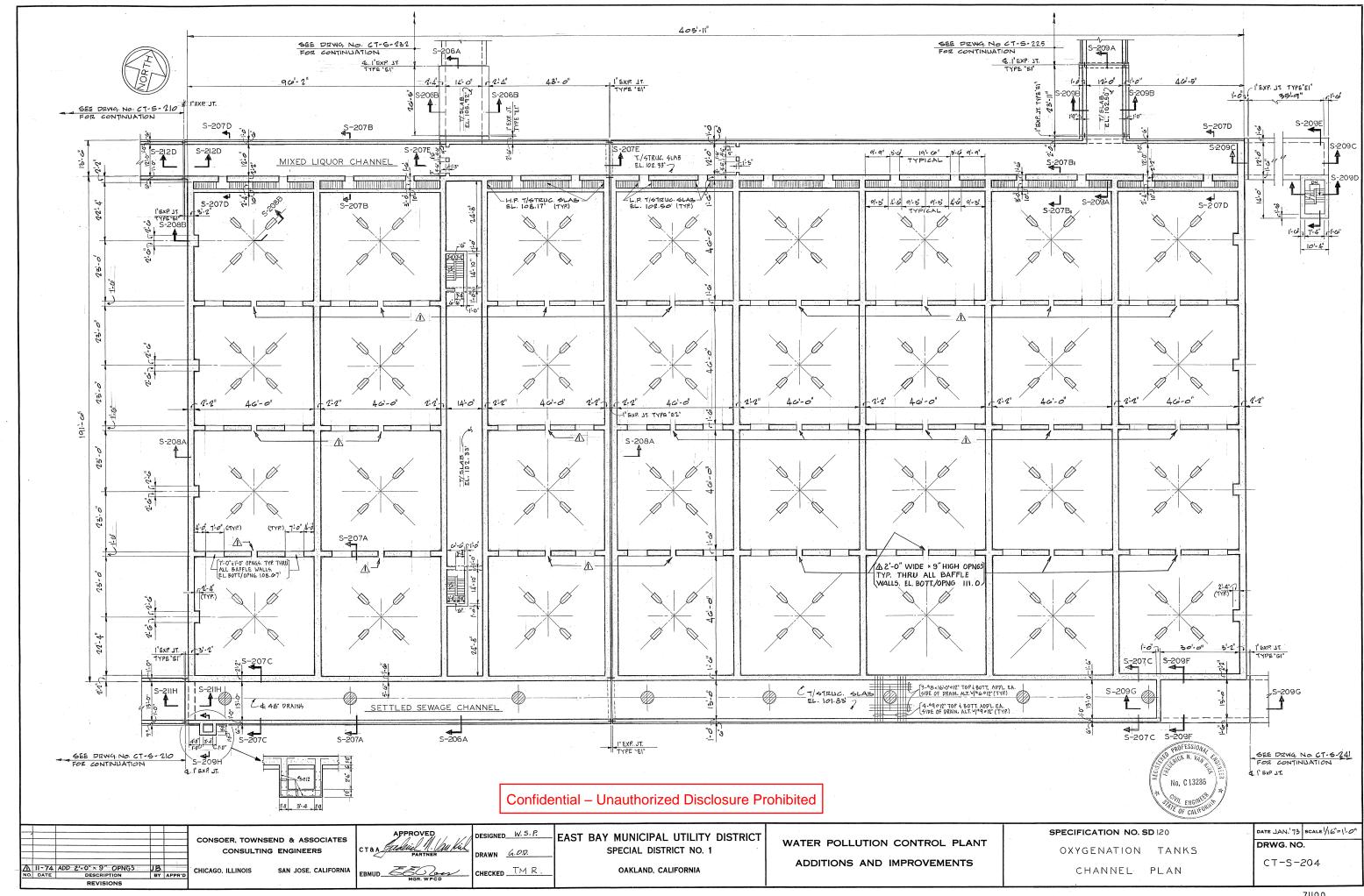
These drawings are provided to demonstrate reactor and major process mechanical equipment dimensions. There are eight (8) HPOAS reactors with four (4) stages. Each stage has approximately equal volume.

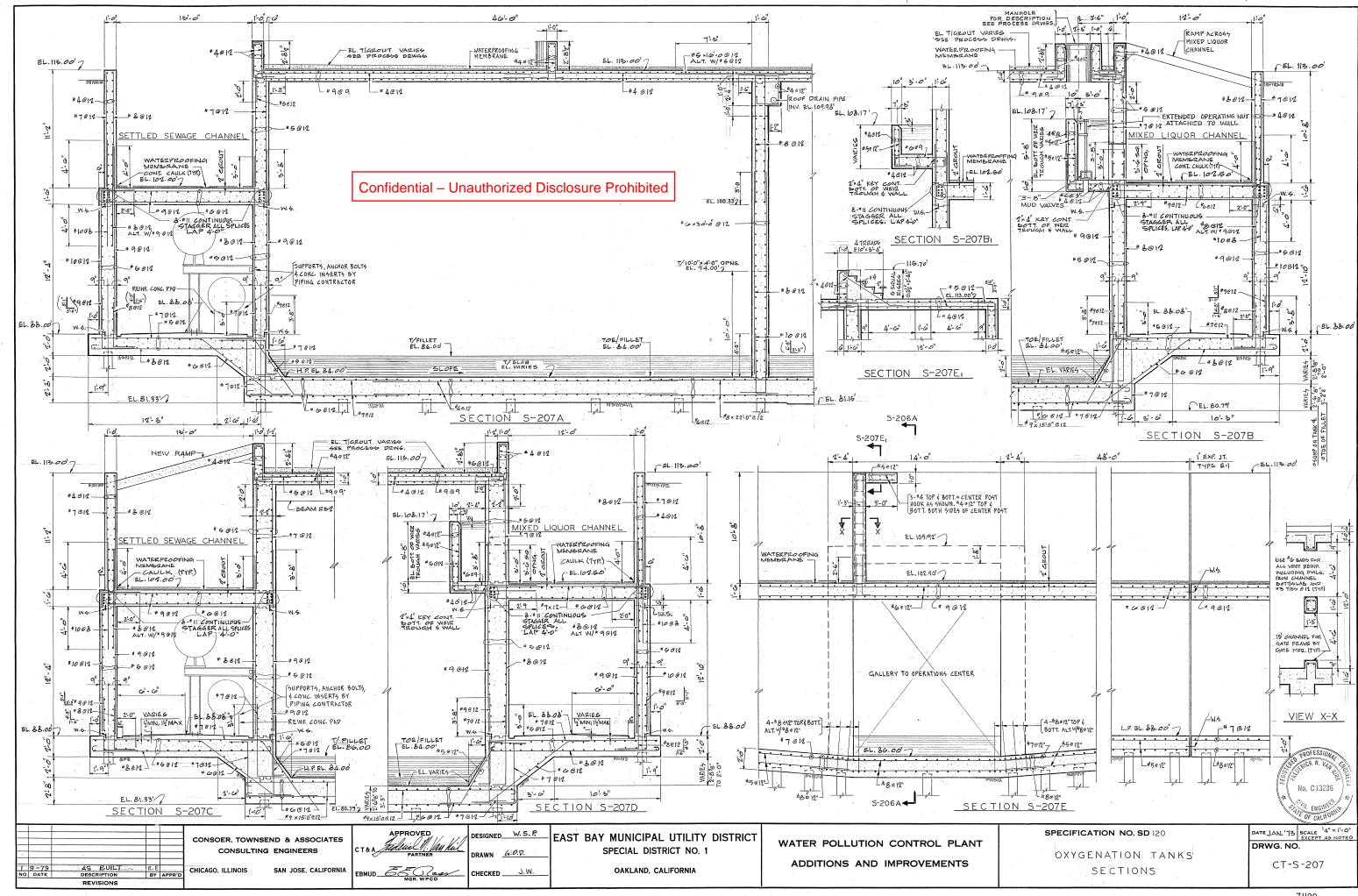
The HPOAS reactors were modified in the late 1990's to include the capability to step-feed secondary influent to Stage 2 and to replace existing high-purity oxygen sparger and sub-surface impellers with surface aerators. Subsequent modifications in the early 2000's modified the first stage to an anaerobic selector (sub-surface mixing used in lieu of a surface aerator). Although not shown, a tilting weir was installed to allow for the District to vary the side water depth. This allows for control of submergence of surface aerators in Stage 2, Stage 3, and Stage 4.

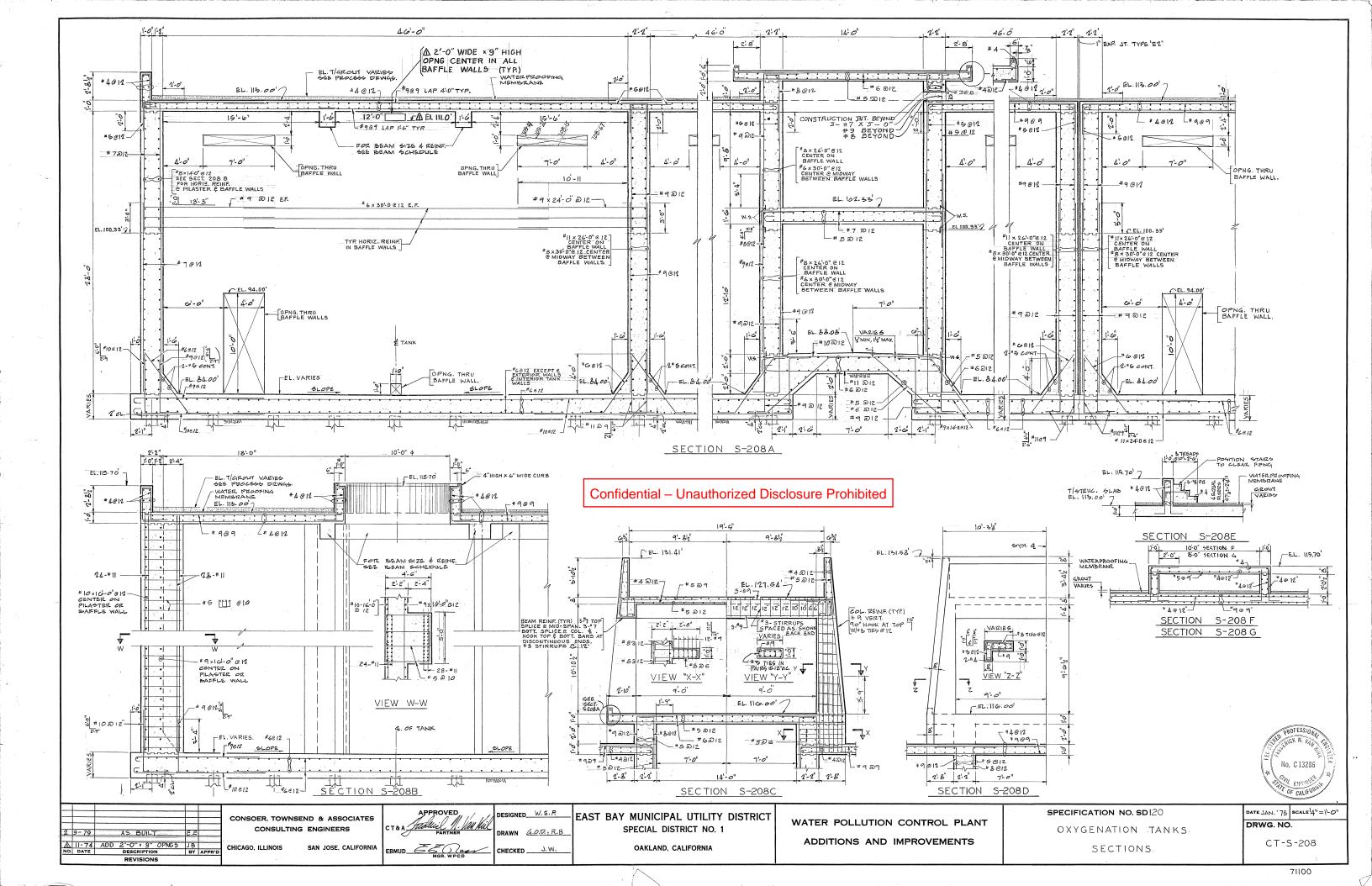
Each reactor has a flow meter and adjustable flow control valve for secondary influent and return activated sludge.

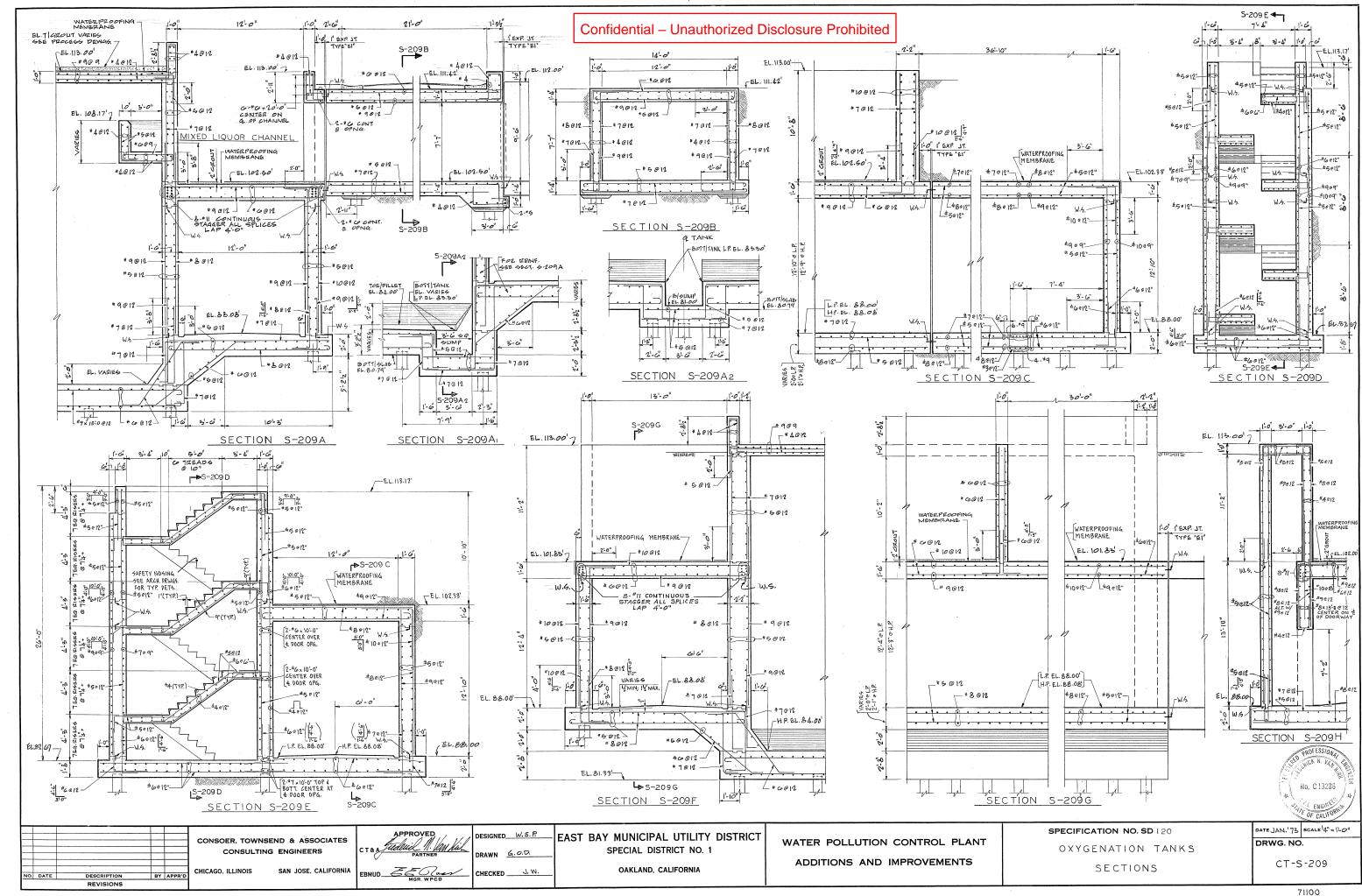
Two (2) of the eight (8) existing reactors have been improved in recent years from multi-phase rehabilitation/repair projects. A design to rehabilitate two (2) more reactors started this year.

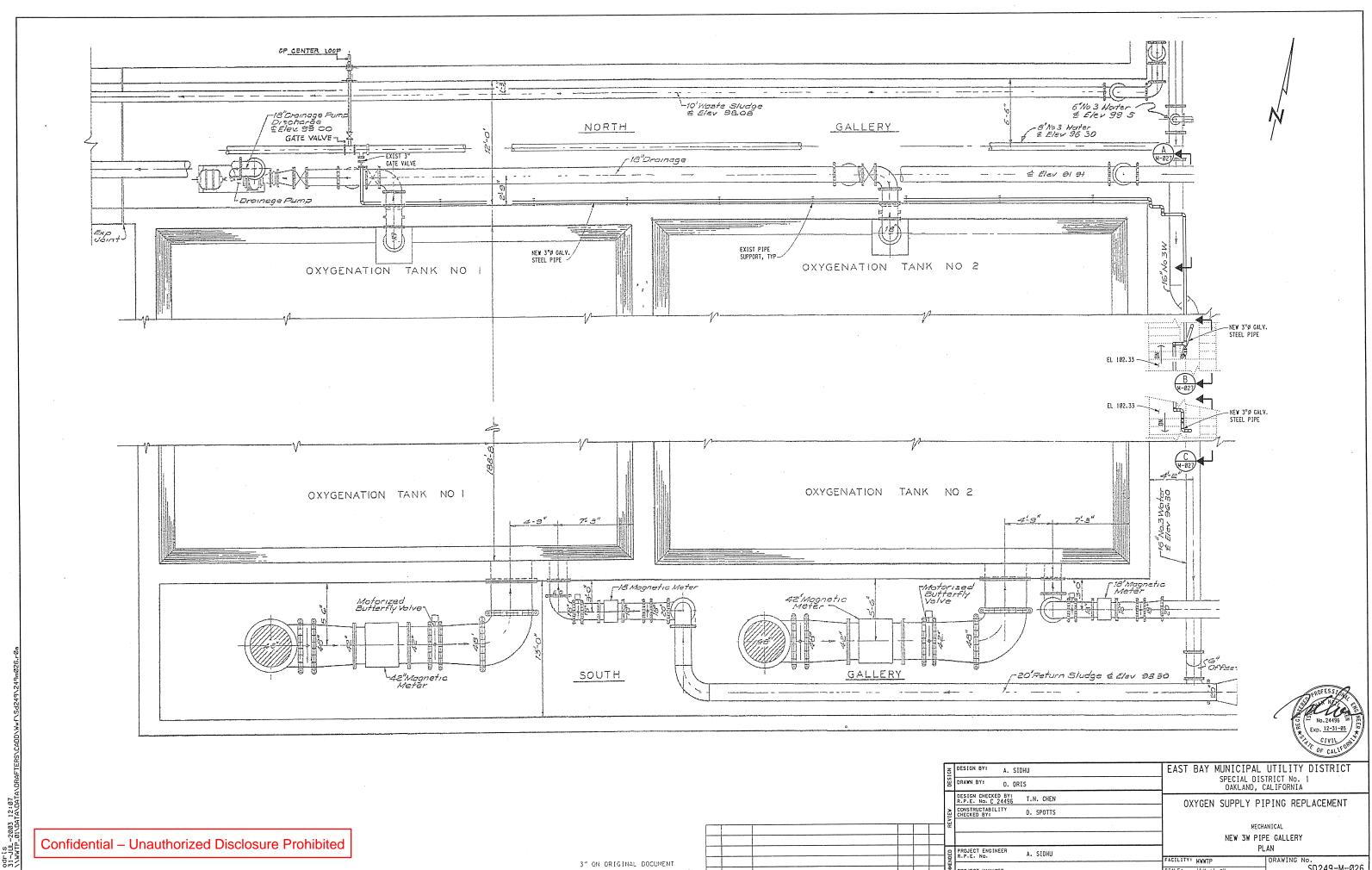




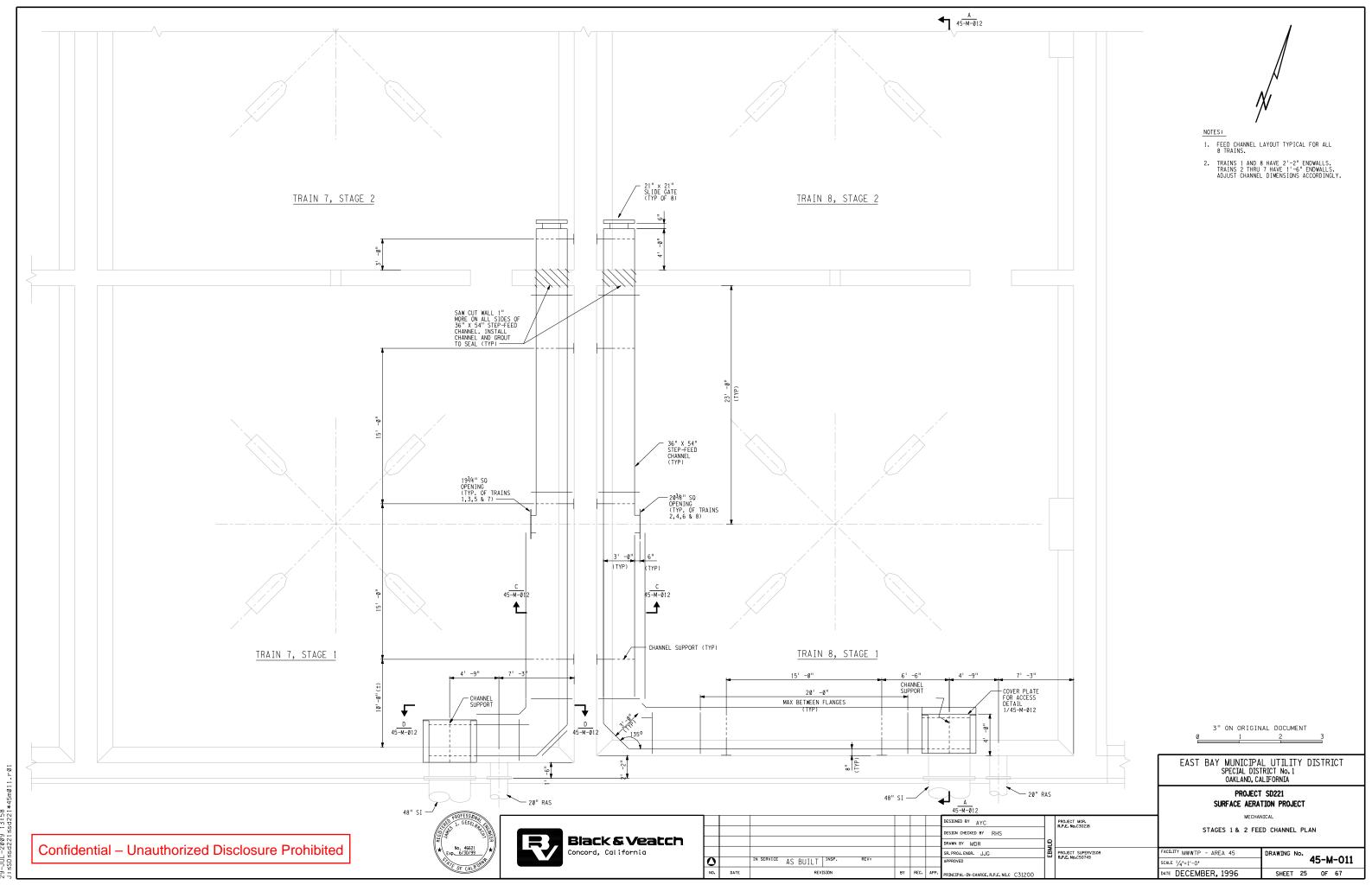




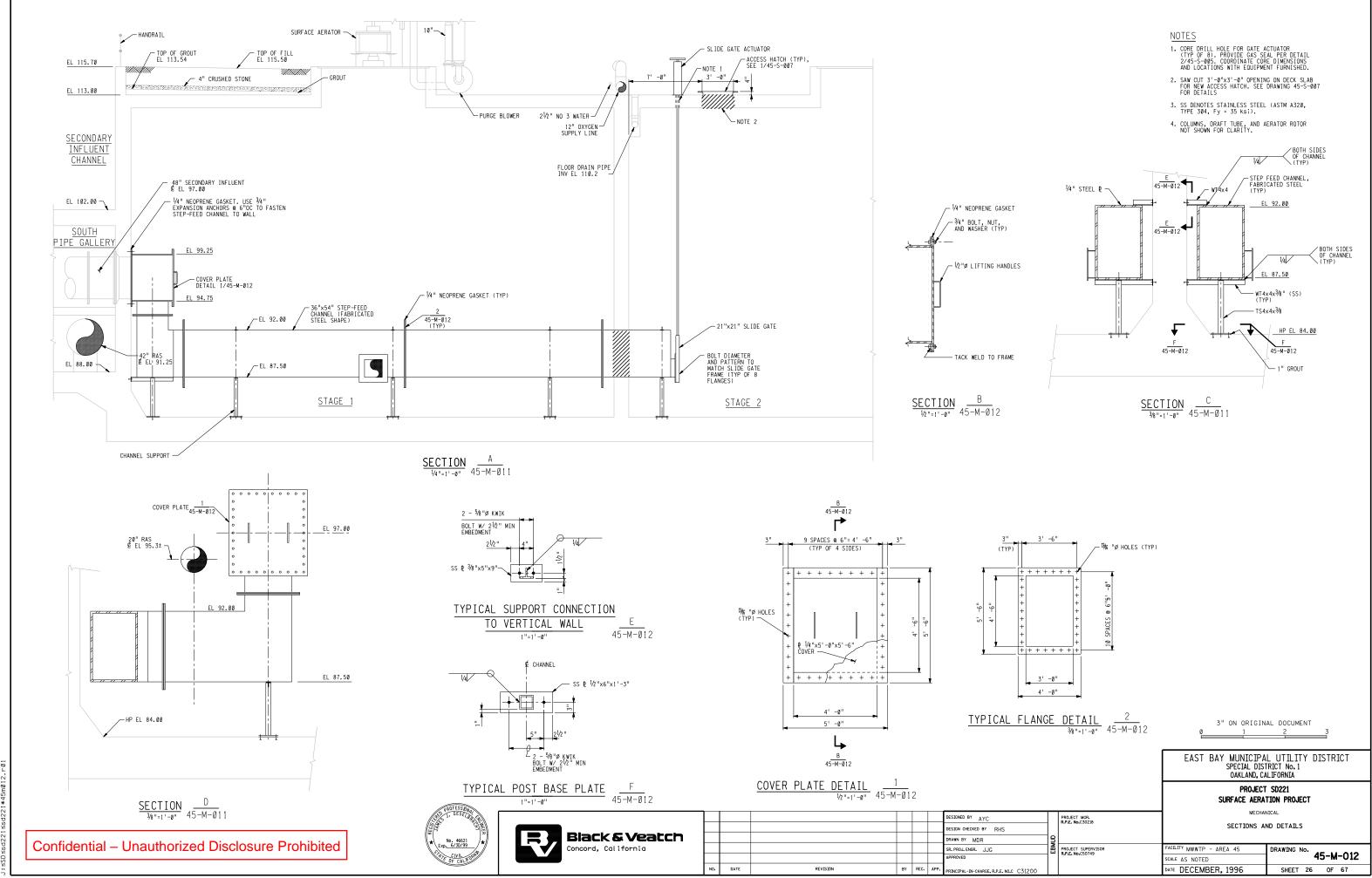




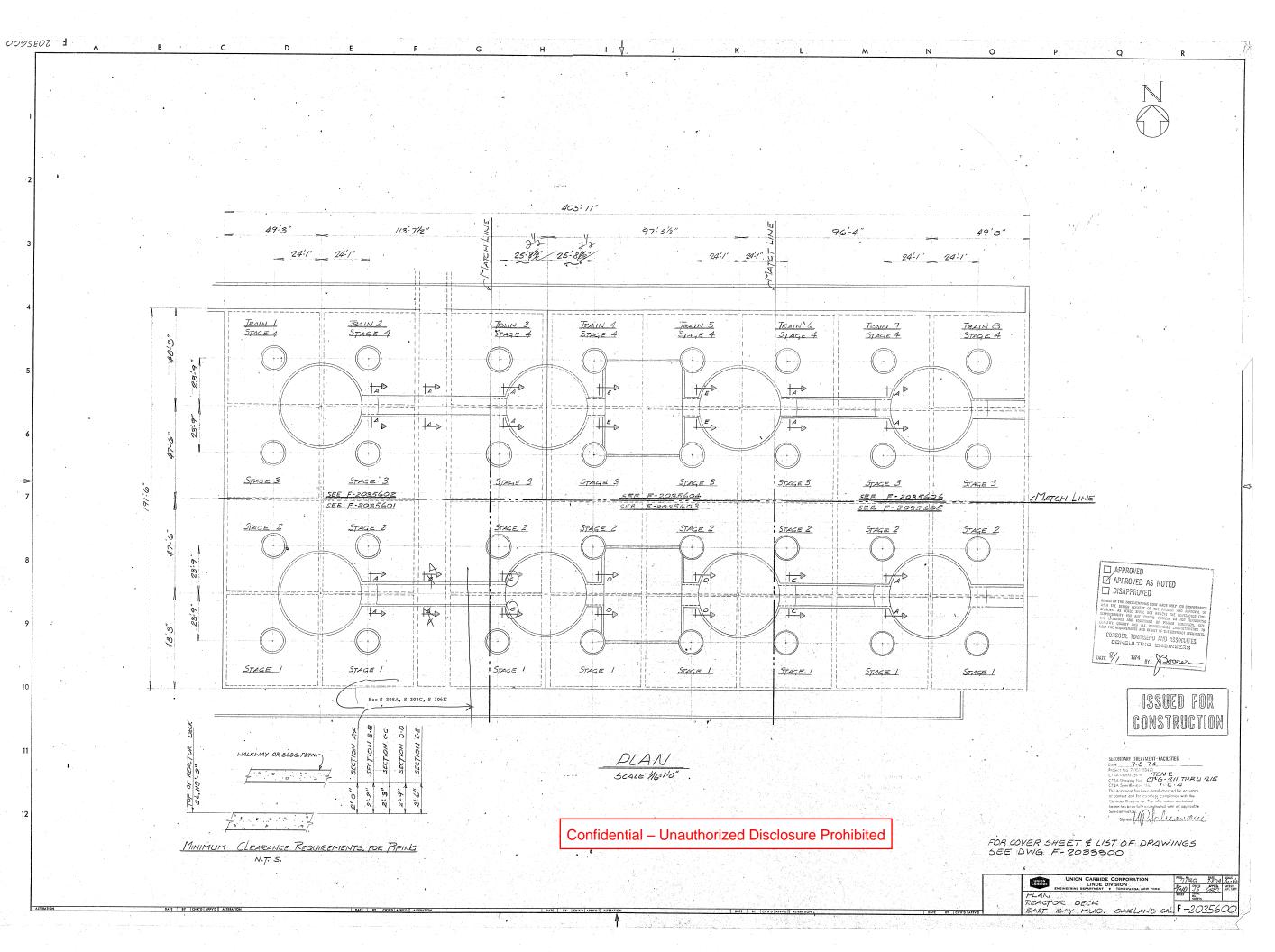
DRAWING NO. SD249-M-Ø26 PROJECT MANAGER R.P.E. No. C 24496 T.N. CHEN SCALE: 1/4"=1'-0"

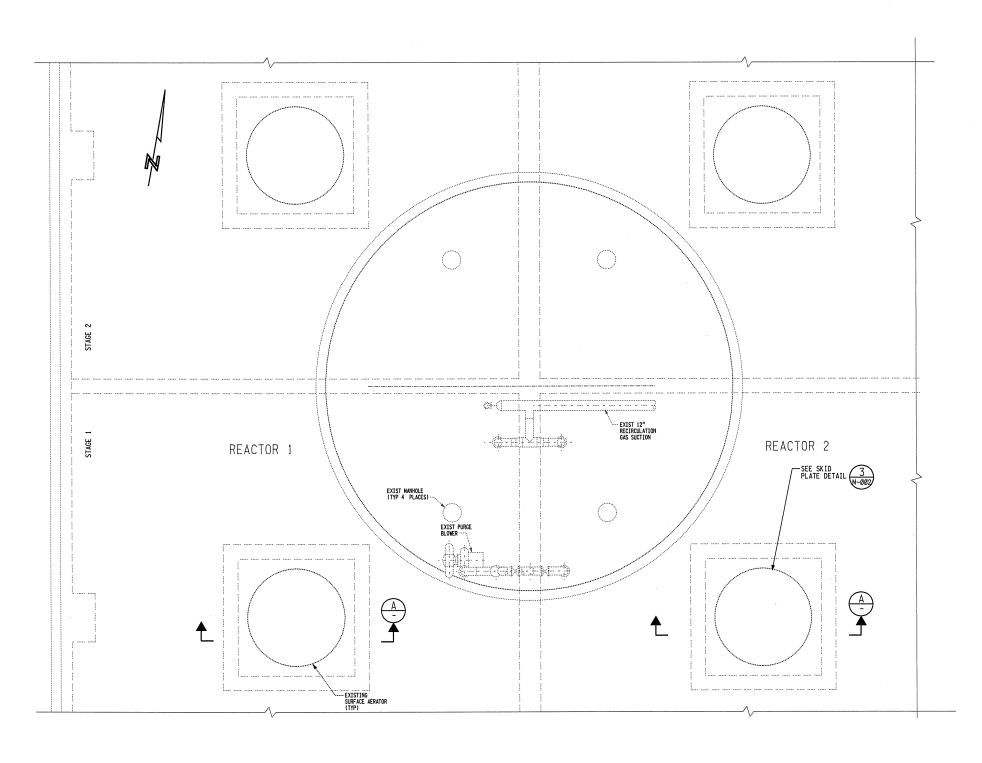


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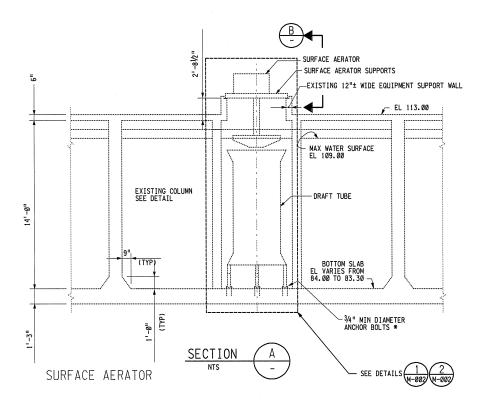


BY CONSULTANT 29-JUL-2009 13:58





- ½" SPONGE NEOPRENE GASKET 10'-0" SLAB OPENING HOLD-DOWN CLAMP ASSEMBLY SECTION



NOTES

1. ALL ITEMS SHOWN ON THIS DRAWING ARE EXISTING



PLAN REACTOR 1 & 2

3" ON ORIGINAL DOCUMENT

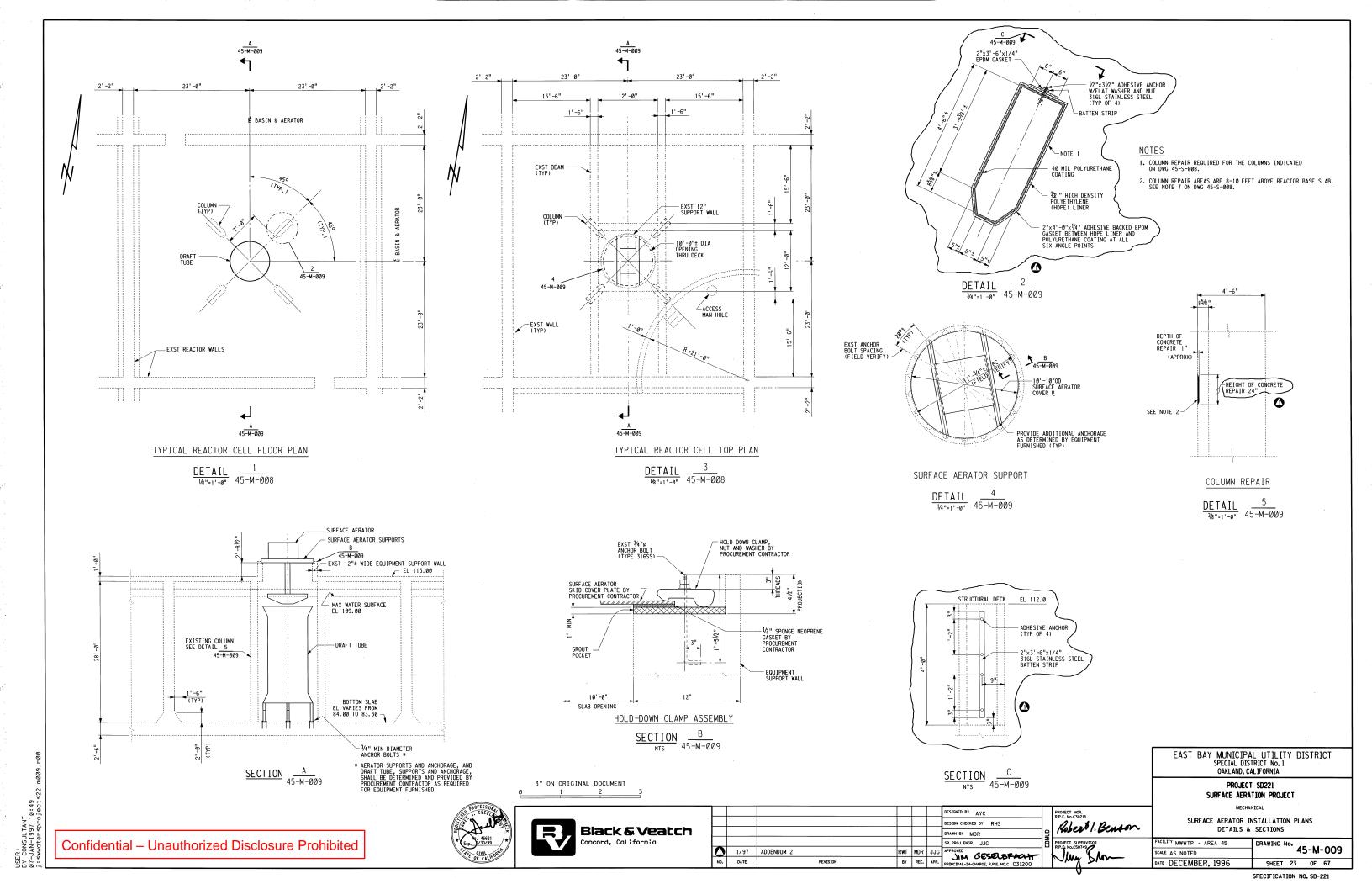
D. STOKES DESIGN CHECKED BY: R.P.E. No. C 24496 T.N. CHEN Jalken D. SPOTTS PROJECT ENGINEER R.P.E. No. A.SIDHU PROJECT MANAGER R.P.E. No. C 37271 S. SWANBACK NO. DATE REVISION

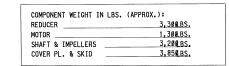
EAST BAY MUNICIPAL UTILITY DISTRICT SPECIAL DISTRICT No. 1 OAKLAND, CALIFORNIA DESIGN BY: A. SIDHU FULL SCALE SELECTOR PILOT

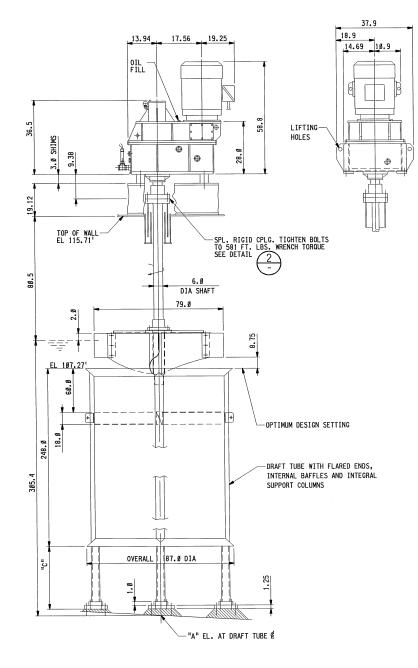
MECHANICAL EXISTING SURFACE AERATOR PLAN, SECTIONS AND DETAILS

SD259-M-ØØ1 SCALE: NOT TO SCALE DATE: OCTOBER 2001 SHEET 3 OF 7

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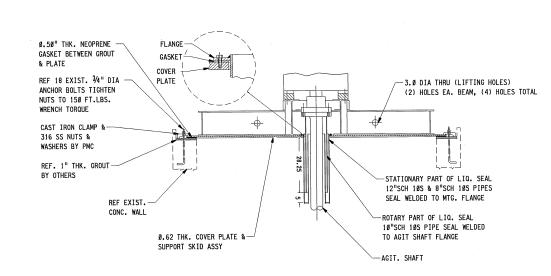


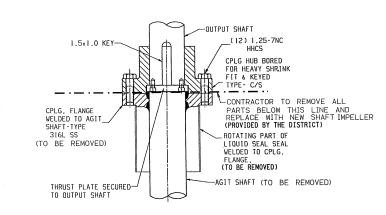


DIA ANCHOR BOLTS REF 18 EXIST. 3/4" -W18x5Ø BEAMS ∮Ø13Ø COVER PLATE - Ø12Ø OPENING LIQUID SEAL (STATIONARY PAR 33.25 33.25 (GEAR REDUCER NOT SHOWN FOR CLARITY)

PLAN VIEW-COVER PLATE & SKID DETAIL

PLAN VIEW-COVER PLATE & SKID DETAIL





RIGID COUPLING DETAIL

- 1. ALL ITEMS SHOWN ON THIS DRAWING ARE EXISTING.
- CONTRACTOR TO DELIVER THE REMOVED SHAFTS AND IMPELLERS TO THE MAINTENANCE BUILDING LOCATED APPROXIMATELY 1000 FEET AWAY FROM THE PROJECT SITE.
- CONTRACTOR DOES NOT HAVE TO REMOVE THE DRAFT TUBE TO REPLACE THE SHAFT AND IMPELLER (SEE SPECIFICATIONS)
- 4. ALL DIMENSIONS ARE IN INCHES.

Superseded by

(REDUCER & AGIT SHAFT SHOWN AT DESIGN SETTING)

SECTION

3" ON ORIGINAL DOCUMENT SR. ENGINEER
R.P.E. No. C 24496 NO. DATE REVISION

	DESIGN	DESIGN BY:	A. SIDHU	EAST BAY MUNICIPAL UTILITY DISTRIC			
		DRAWN BY:	CADD			LAND, CALIFORNIA	
	REVIEW	DESIGN CHECKED BY: R.P.E. No. C 24496	T.N. CHEN	MAIN WASTEWATER TREATMENT PLANT			
		CONSTRUCTABILITY CHECKED BY:	D. SPOTTS	FULL SCALE SELECTOR FOR TRAINS 3,4,6,7 MECHANICAL EXISTING SURFACE AERATOR			
	-	ELECTRICAL CHECKED BY: R.P.E. No.					
-		PROJECT ENGINEER R.P.E. No.	A. SIDHU	SECTION AND DETAILS			
		PROJECT MANAGER R.P.E. No. C 24496 T.N. CHEN		FACILITY WWP DRAWING NUMBER			
-	RI	COMMENDED :		CONT	NONE	W45.00-M-102	

MARCH 2005 SPEC NO. SD291

RAWING NUMBER
W45.ØØ-M-1Ø2 NONE

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Secondary Clarifiers

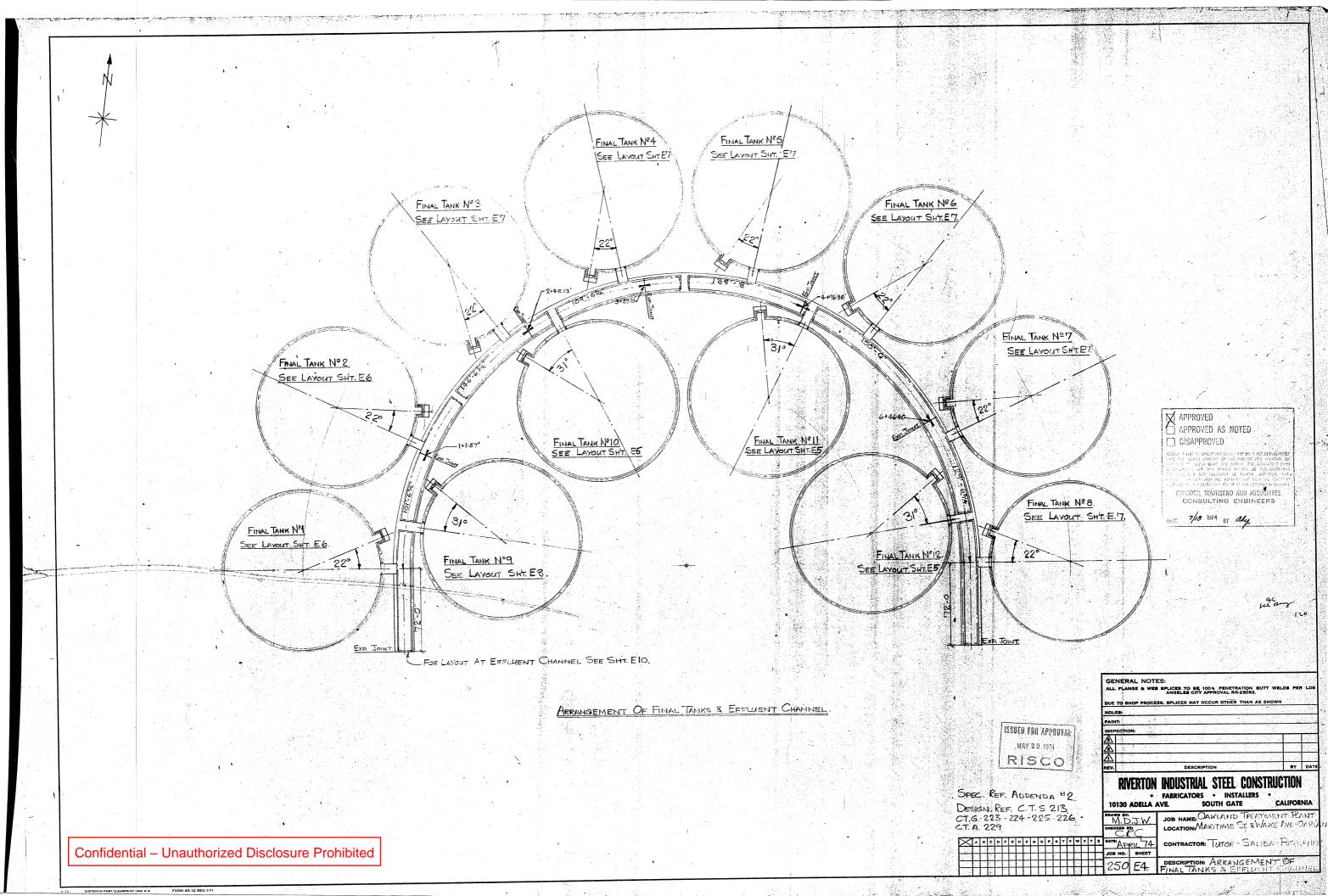
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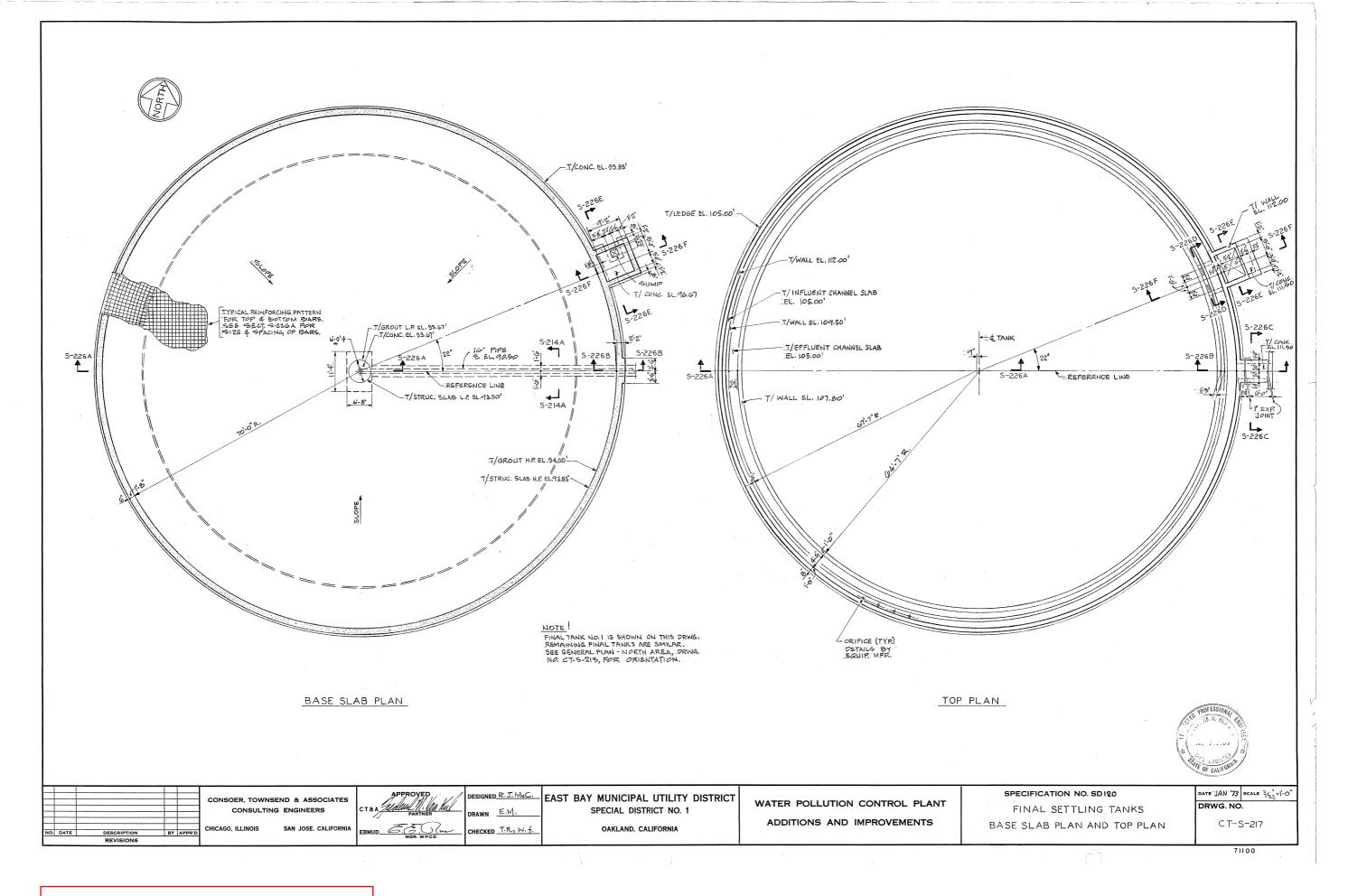
NOTES

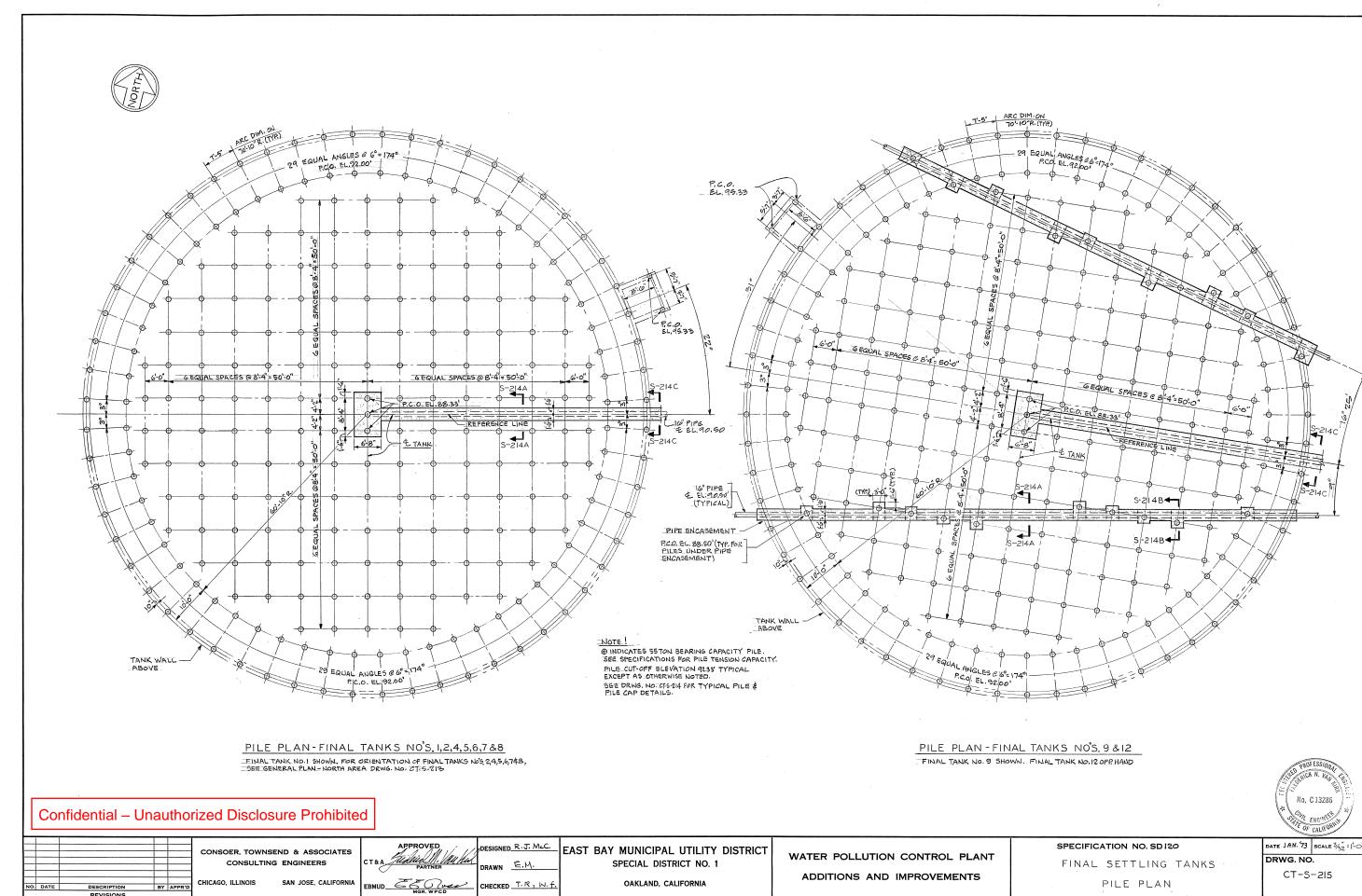
Existing secondary clarifier plan and profile drawings are provided for potential Proposers for the Nutrients Master Plan Update to reference.

There are 12 secondary clarifiers. Each clarifier has an adjustable gate for feed from the mixed liquor channel. Each clarifier has a flow meter to measure secondary effluent flow and underflow (return activated sludge) is measured before returning to the return activated sludge wet well.

Six (6) of the 12 secondary clarifiers have been improved in recent years from multi-phase rehabilitation/repair projects. Two more secondary clarifiers are being rehabilitated this year.

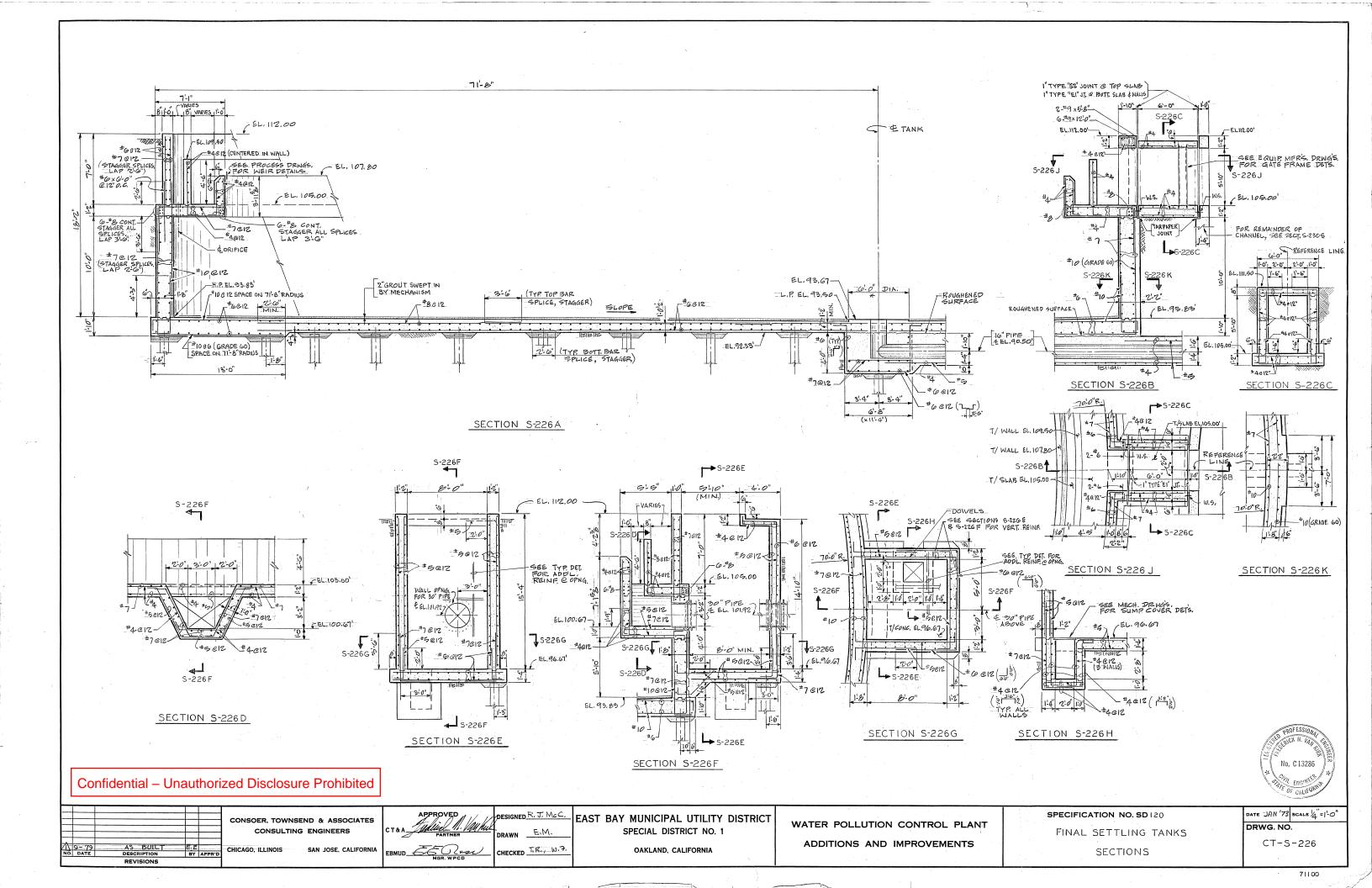


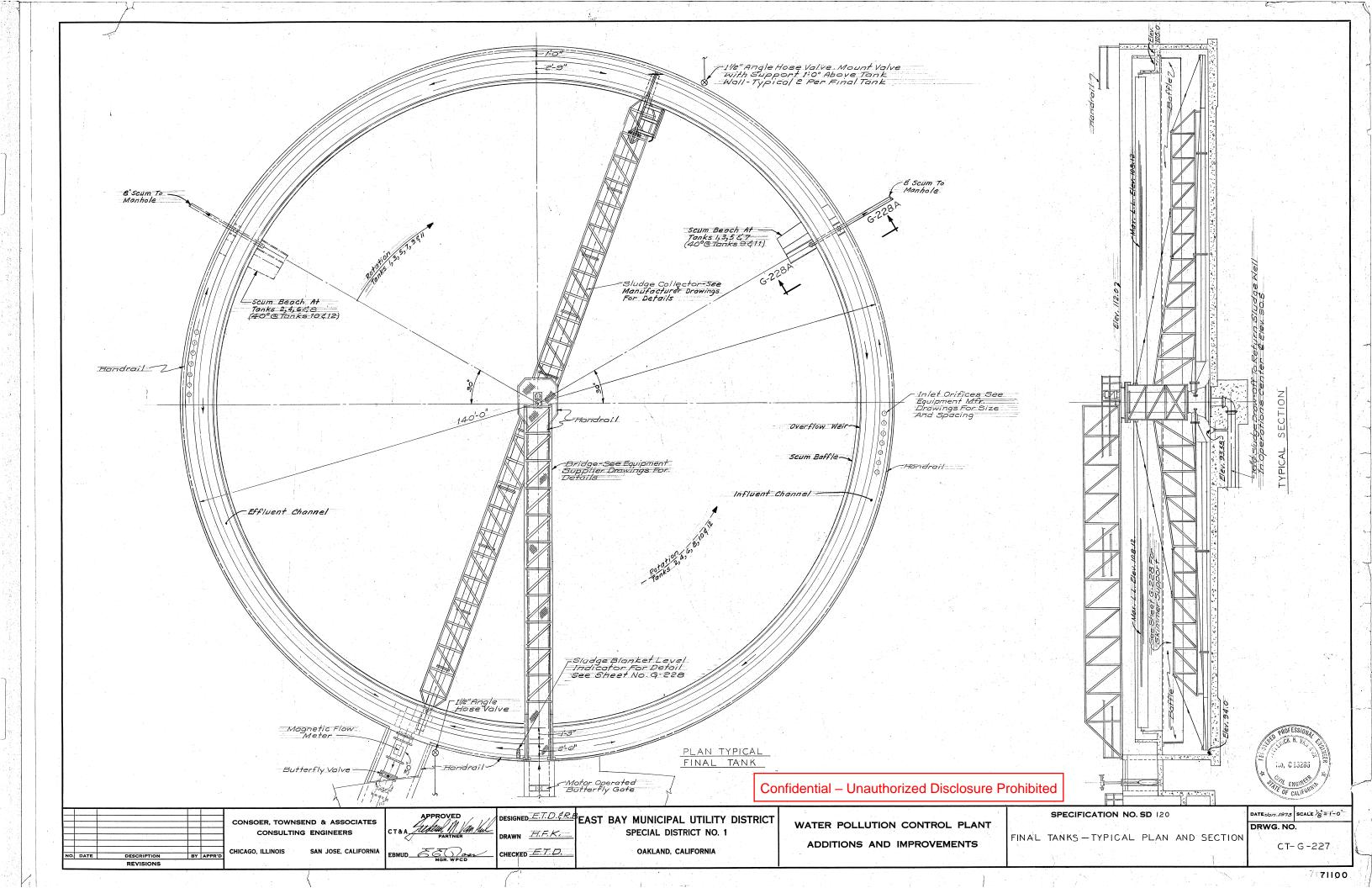


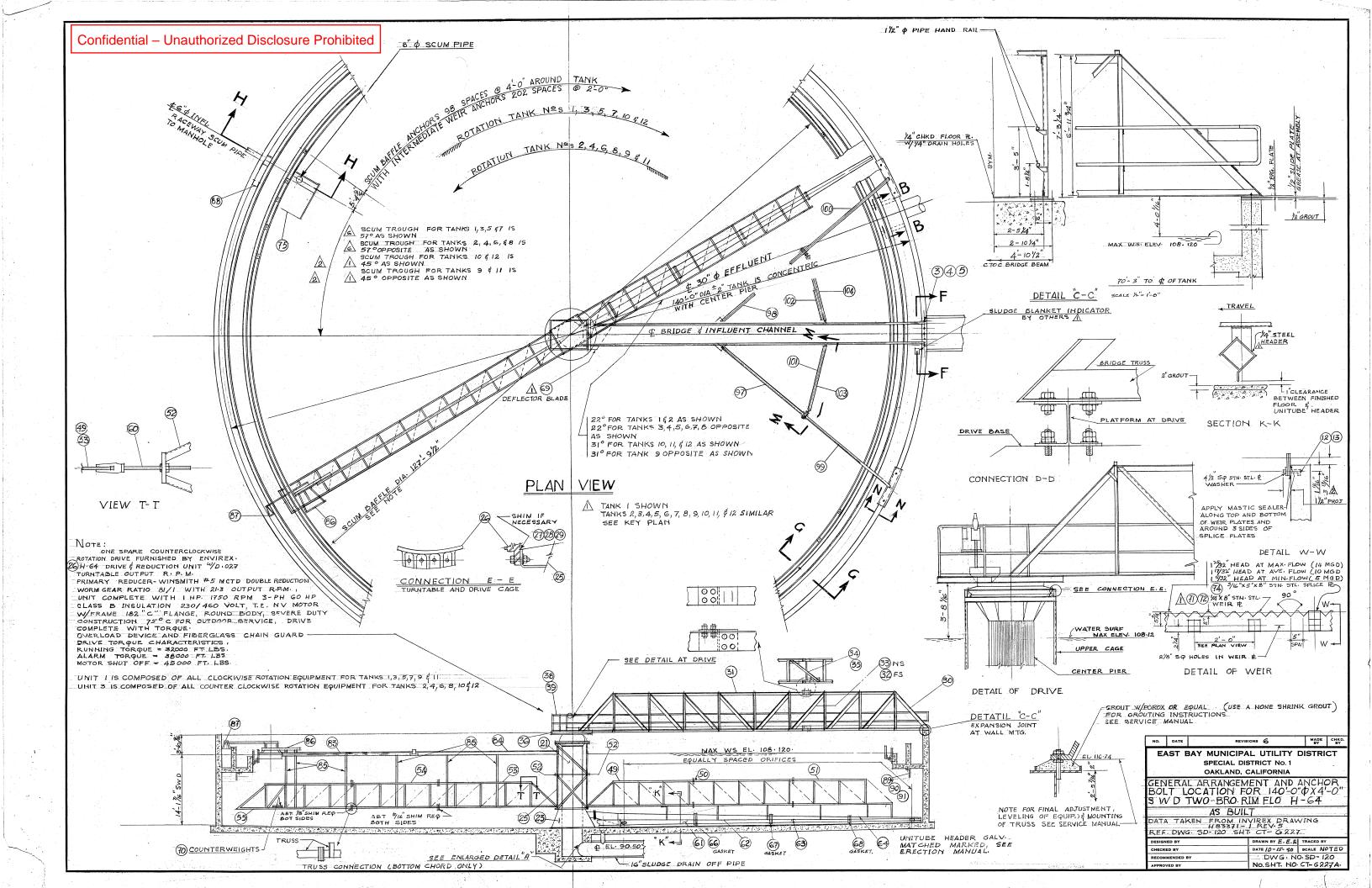


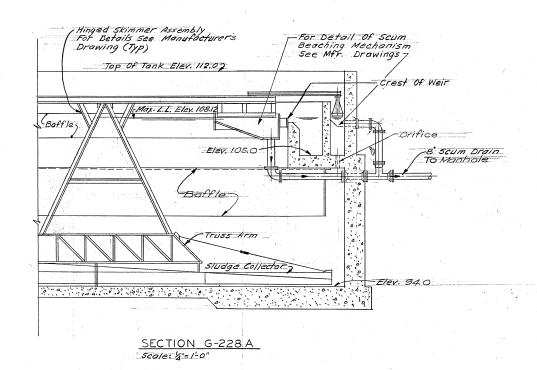
PILE PLAN

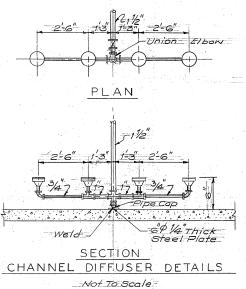
DATE JAN. 73 SCALE 3/32 = 1-0"

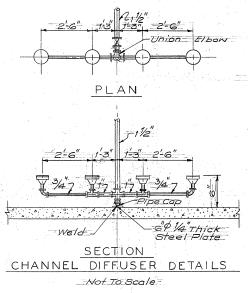












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CONSOER, TOWNSEND & ASSOCIATES CHICAGO, ILLINOIS SAN JOSE, CALIFORNIA REVISIONS



DESIGNED ETDERPE DRAWN H.F.K. CHECKED E.T.D.

EAST BAY MUNICIPAL UTILITY DISTRICT SPECIAL DISTRICT NO. 1

OAKLAND, CALIFORNIA

WATER POLLUTION CONTROL PLANT ADDITIONS AND IMPROVEMENTS

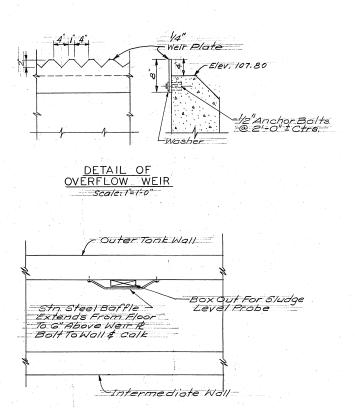
SPECIFICATION NO. SD 120

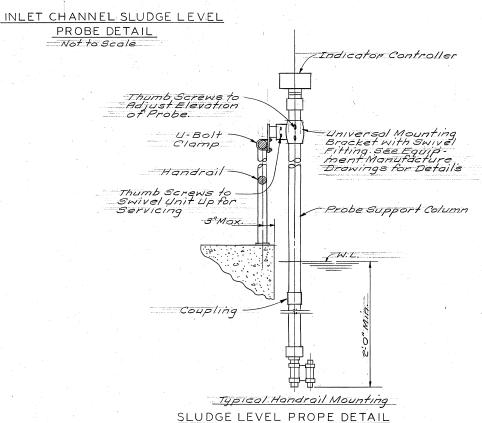
FINAL TANK SECTION AND MISCELL ANEOUS DETAILS

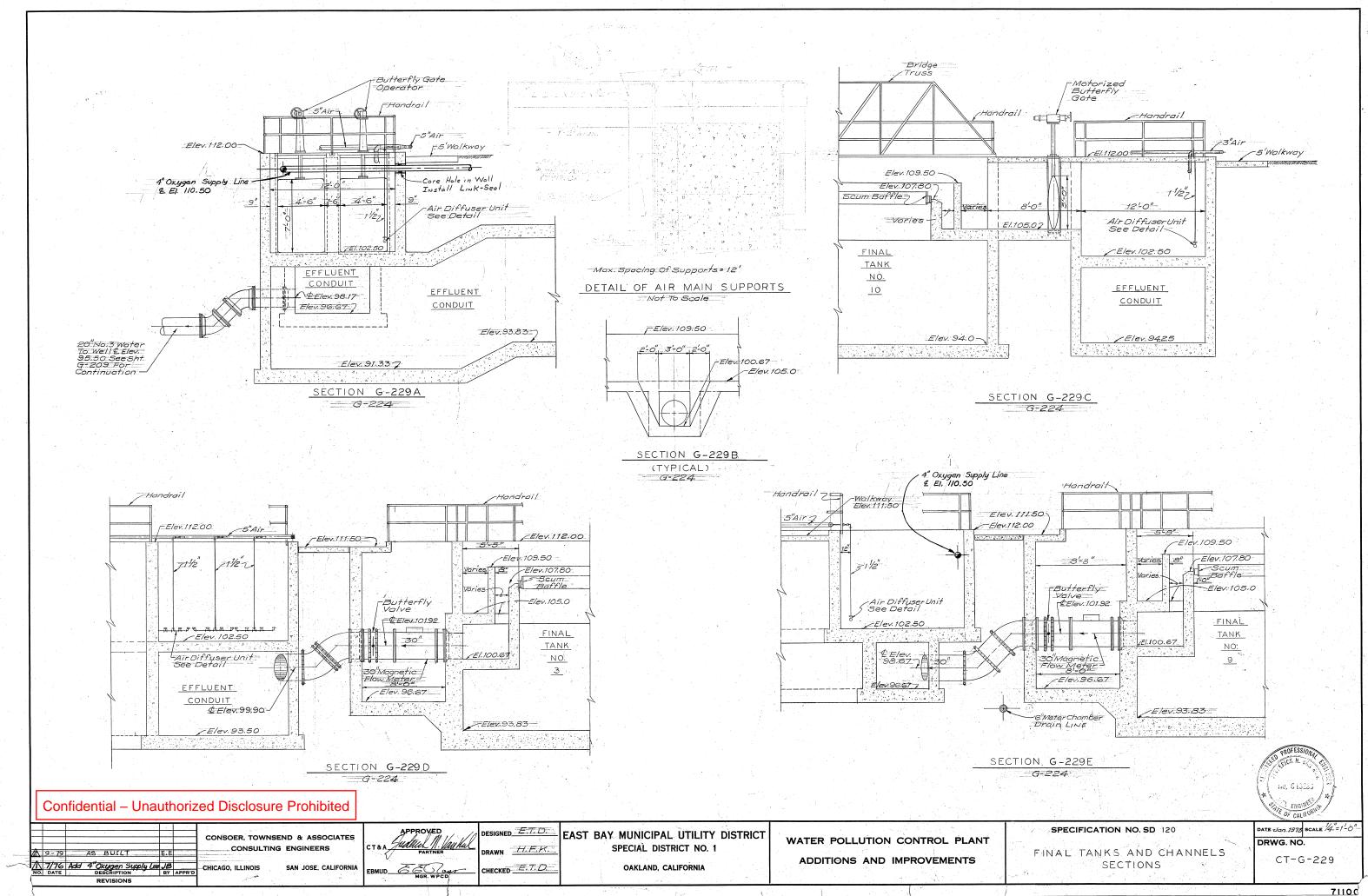
DATE Jan. 1973 SCALE AS Noted DRWG. NO.

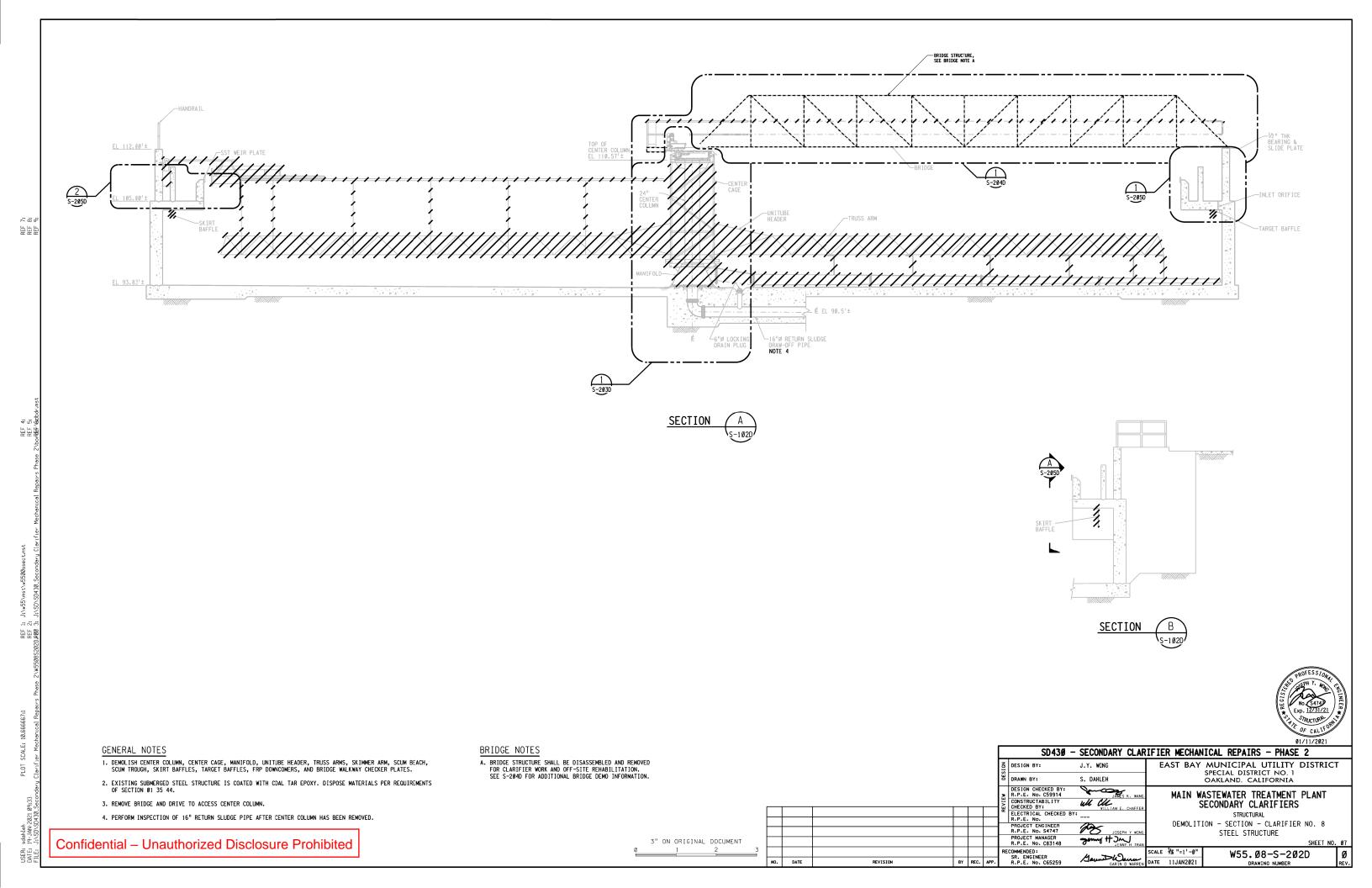
no, C13283

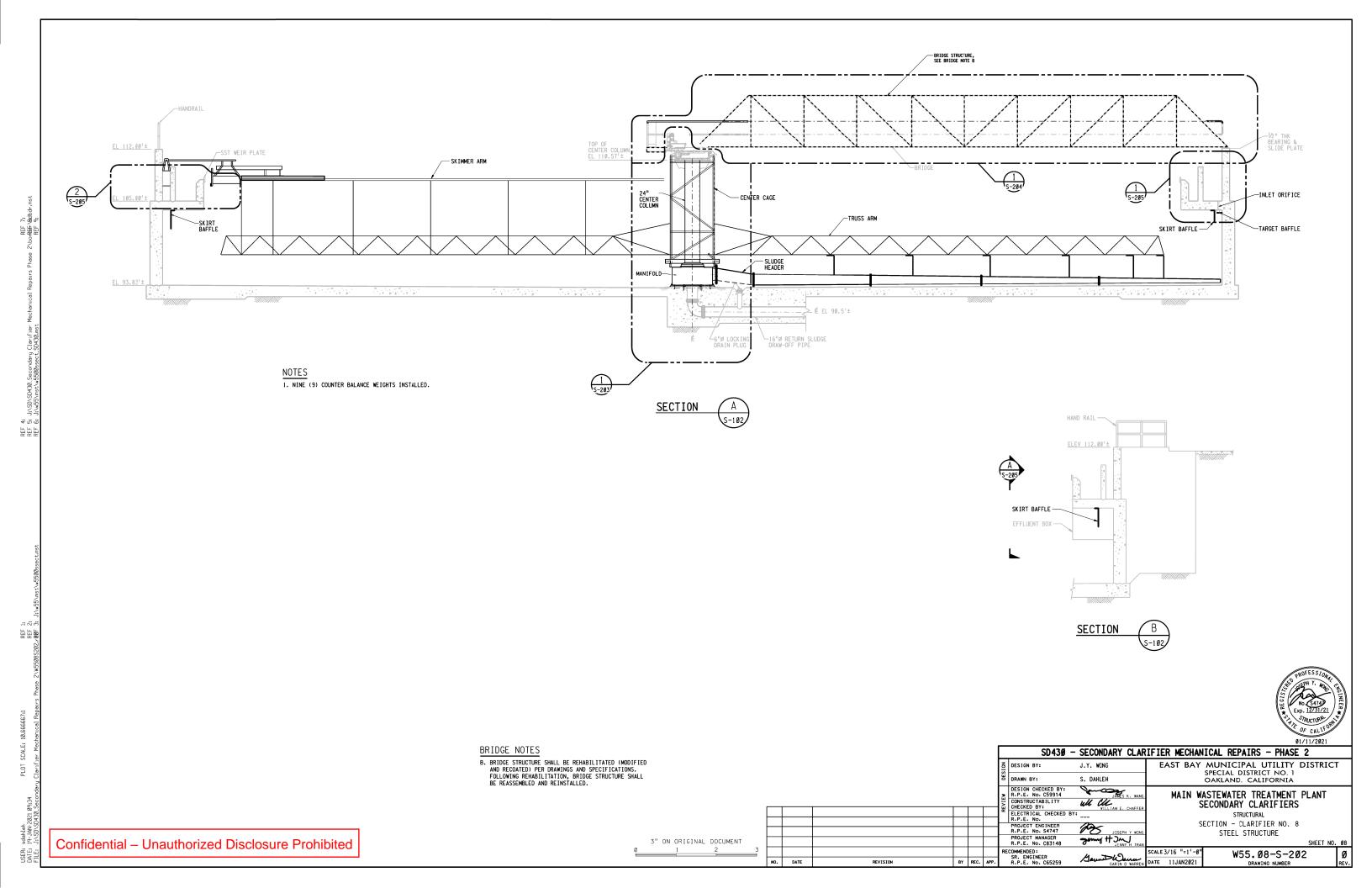
CT-G-228











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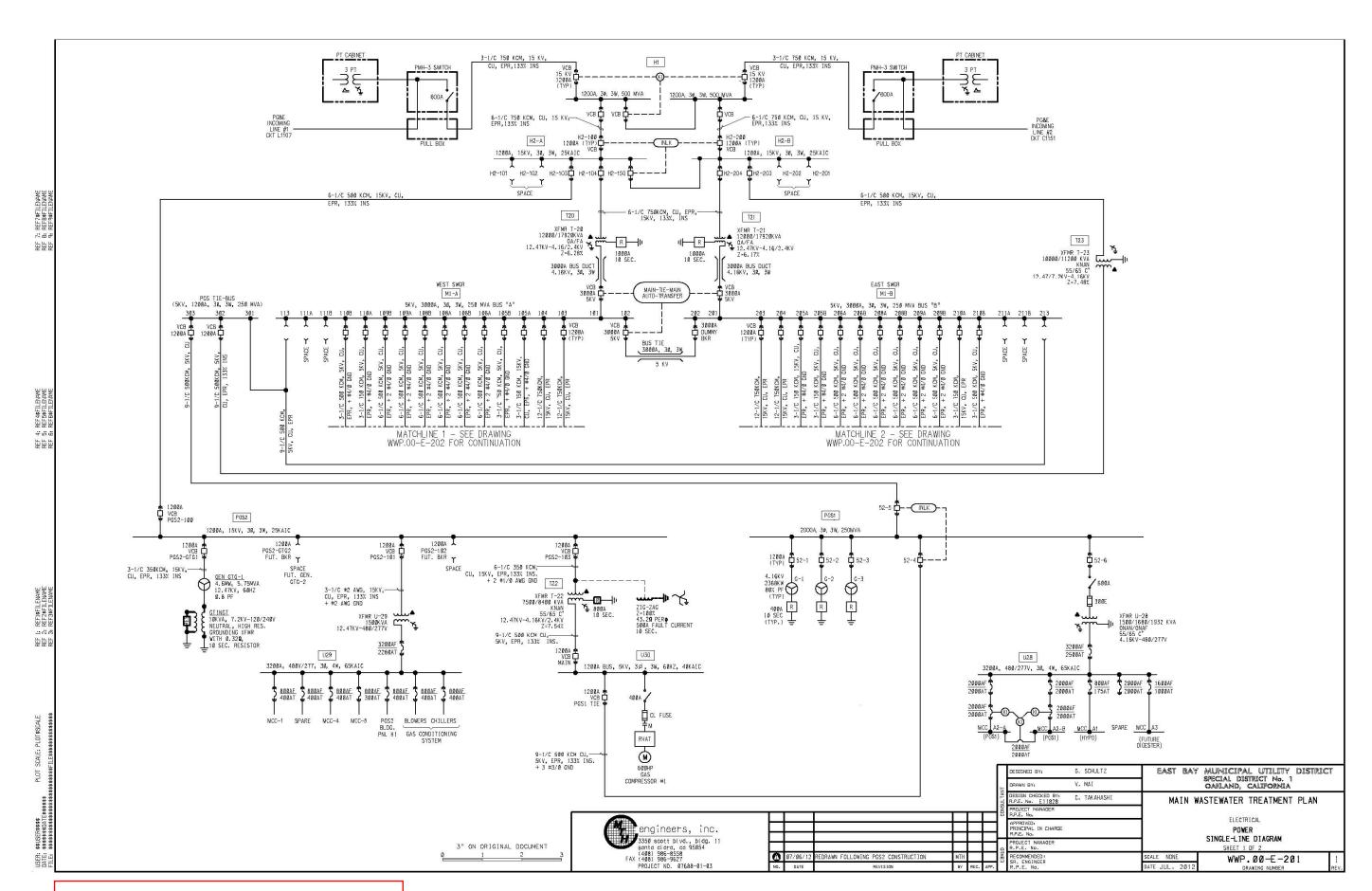
C

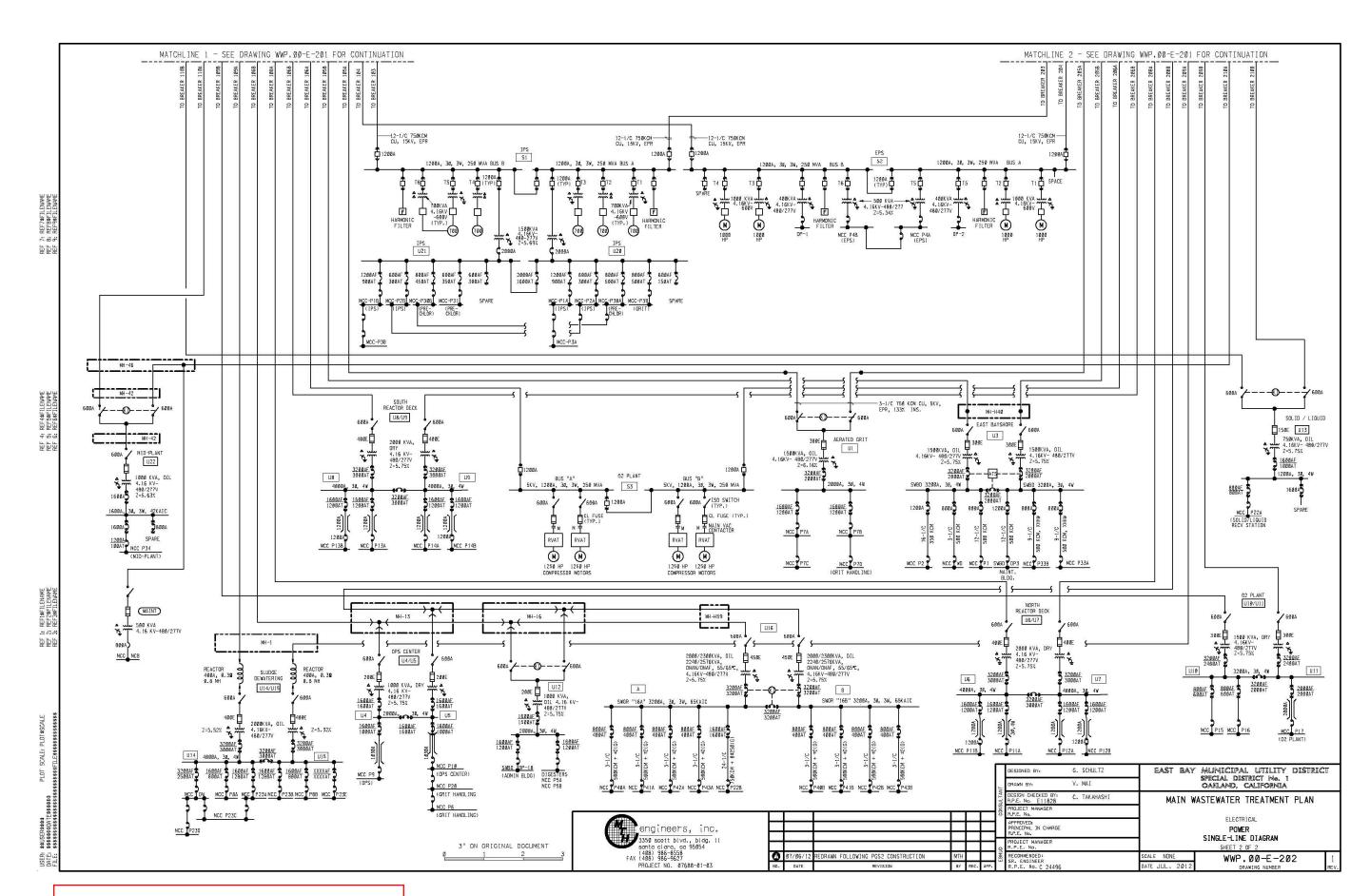
Electrical Single Line Diagram

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NOTES

The MWWTP power single-line diagram for nutrient removal experts to reference in case limitations or opportunities with the District's electrical system suggest modifications are needed for the alternatives analysis approach.





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HPOAS Reactor and Secondary Clarifier Configurations

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NOTES

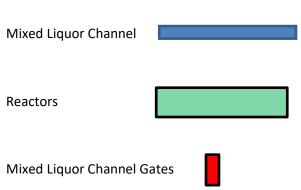
The following pages communicate the District's ability to operate HPOAS reactors and secondary clarifiers in a split-plant mode. Gates and valves can be adjusted to maintain two separate activated sludge systems (i.e., two separate sludge inventories with different sludge retention time is feasible).

As demonstrated in the following pages, the District can separate reactors and clarifiers either 25:75 or 50:50.

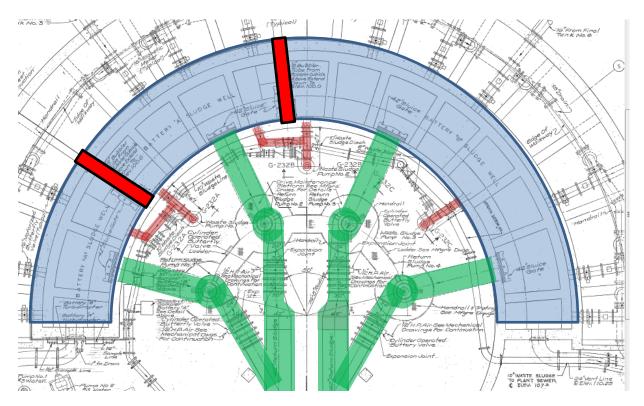
Two flow diagrams are also provided to demonstrate 1) flow from the influent pump station through the effluent pump station and 2) return activated sludge and waste activated sludge flow.

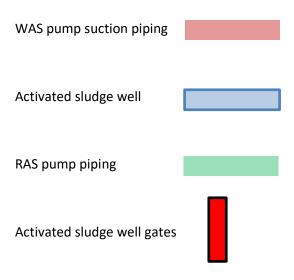
Reactors & Clarifiers



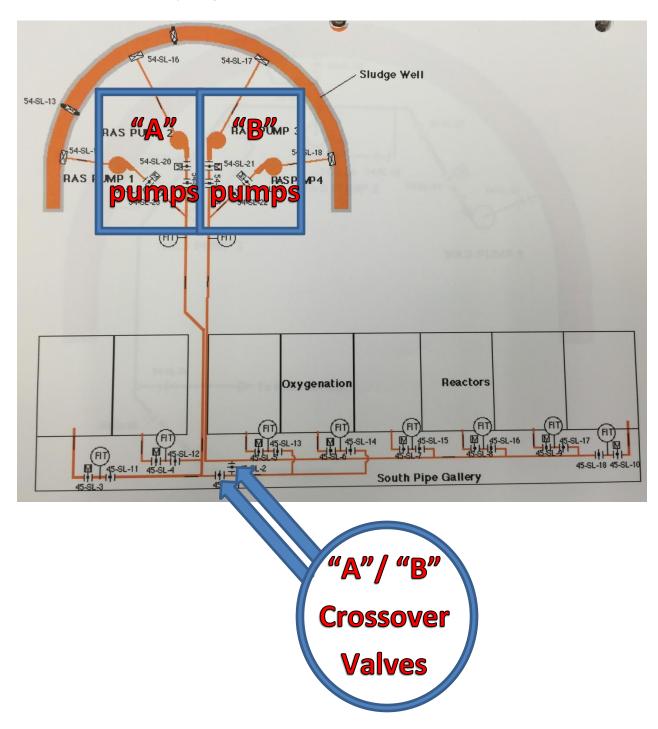


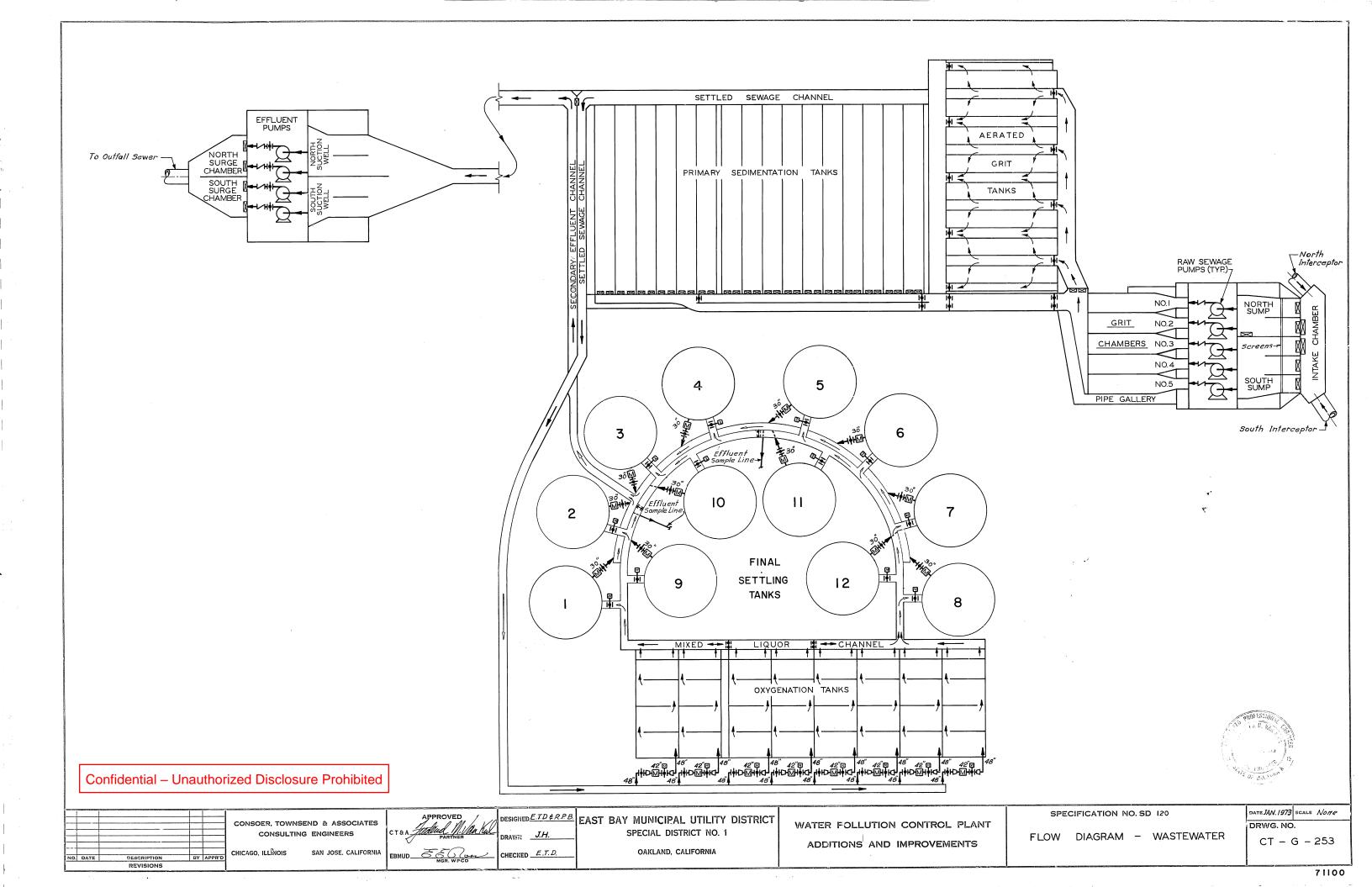
RAS & WAS Pumping

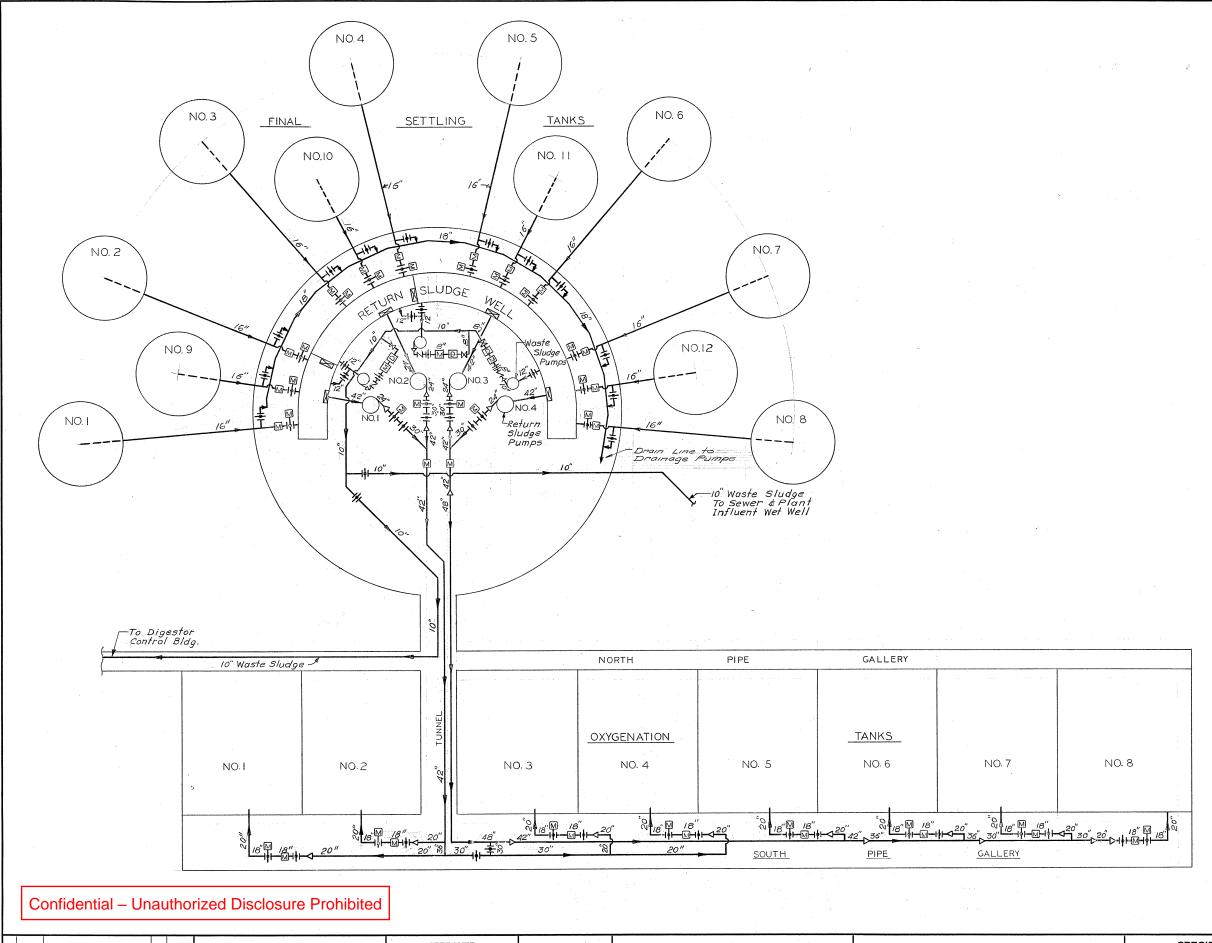




Reactor RAS Piping









					CONSOER, TOWNSEND & ASSOCIATES
					CONSOER, TOWNSEND & ASSOCIATES
					CONSULTING ENGINEERS
					00.10020 2.1022.10
					CHICAGO, ILLINOIS SAN JOSE, CALIFORNIA
NO.	DATE	DESCRIPTION	BY	APPR'D	CHICAGO, ILLINOIS SAN SOSE, CALIFORNIA

CHECKED E.T.D.

DESIGNED ETD FRPB EAST BAY MUNICIPAL UTILITY DISTRICT SPECIAL DISTRICT NO. 1 OAKLAND, CALIFORNIA

WATER POLLUTION CONTROL PLANT ADDITIONS AND IMPROVEMENTS

SPECIFICATION NO. SD 120

FLOW DIAGRAM RETURN AND WASTE-ACTIVATED SLUDGE

DATEJAN 1973 SCALE NO Scale DRWG. NO.

CT-G-254